

### Reason Code Module



Fig 1. Reason Code Module with

**Supervisor**  
 Process Change  
 Work Order Completed  
 Assistance Needed

**Materials**  
 Left Wing Lugs  
 Nuts  
 Washers

**Maintenance**  
 Machine Down  
 Belt Broken  
 Dispenser Leaking

**Set Up**  
 Programming  
 Re-alignment  
 Tool Adjustment

Fig 2. Sample Screens with Primary

- LCD Screen for alarm and reason code selection
- Contains 4 switch contacts – Use interchangeable with operator selected alarm function
- Up to 70 Reason Codes
- Communication path for each alarm is programmable, path can change based on reason code
- 900 MHz wireless communication
- NEMA 4-sealed housing
- Captures Counts & Rates
- Up to 80 Modules per system
- Integrates seamlessly with Andon Panel, RF Horn